

FAST DRY PAINTABLE BLACK RUBBERIZED UNDERCOATING TECHNICAL DATA SHEET



Stock	Product	Color	Size
SUF / 240040	Paintable Black Rubberized Undercoating, aerosol	Black	14.3 oz (405 g)
SUFV / 240041	Black Paintable Undercoating, aerosol	Black	17.7 oz (503 g)

DESCRIPTION:

Paintable Black Undercoating is a fast drying, paintable, rubberized undercoating that provides maximum protection against stone chips and abrasion. This product is ideally suited for application to wheel wells, trunk areas, lower body panels and underbodies. Paintable Black Undercoating contains no asphalt.

FEATURES:

- Ready to spray; fast drying
- Tough and durable
- High build up and texture
- Paintable; compatible with most top coats
- 50 State VOC compliant

DIRECTIONS FOR USE

SURFACE PREPARATION:

1. Pre-clean area to be treated with soap and water, rinse thoroughly and dry. Remove all loose paint and rust with a wire brush. Treat / repair any rusted areas.
2. Clean surface area to be sprayed thoroughly with Panel Prep (SPPV aerosol) or Sure Solv (SUS aerosol), wipe clean and dry. Lightly scuff / sand any bare metal or sound painted areas with a 220 to 320 grit abrasive. Re-clean and dry.
3. Mask off any surrounding areas not to be coated.

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APPLICATION:

1. Agitate can thoroughly by inverting can and returning upright. Continue to agitate for at least 1 -2 minutes after mixing ball moves freely. Occasionally re-mix during use.
2. Spray steady, even coats with can about 18 inches from the surface. Use a steady back and forth motion keeping the can the same distance from the surface and slightly overlapping each stroke.
3. Spray 2 - 3 thin coats to achieve full coverage and desired texture. Allow a 5 - 10 minute flash time between coats. Change application distance/speed and/or coating thickness to control texture.
4. Clean up any over spray with Sure Solv (SUS aerosol).
5. Between coats and when finished, turn can upside down and spray about 2-3 seconds to clean out valve.
6. Allow at least one hour final cure time before top coating.

TYPICAL PROPERTIES:

Color	Black
Spray Pattern	Mist spray
Flash Time	5 - 10 minutes [1]
Touch Dry	10 - 15 minutes [1]
Full Cure (Top coat time)	1 – 2 hours [1]
Product-Weighted Reactivity (PWR)	1.02 – 1.06 g O ₃ / g product [2]
VOC Content, less exempt solvents	38 - 40 % w/w (<320 g/l) [3]
Packaging	405 g (14.3 oz); 503 g (17.7 oz)

[1] Times stated are at 72°F (22°C). Times may vary depending on film build, temperature and air flow.

[2] Category: Flat Coatings; 1.20 PWR maximum limit applies under US EPA.

[3] Category: Undercoating, Aerosol; 40% w/w maximum limit applies under various US consumer product regulations.

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STORAGE AND HANDLING:

Contents under pressure. Do not place in hot water or near radiators, stoves, or other sources of heat. Do not puncture or incinerate container or store at temperatures over 50°C. Store in a well-ventilated area away from heat, sparks or flames. The packaging must be protected from direct sunlight and heat. Store in a cool, well-ventilated environment.

SAFETY PRECAUTIONS:

Contains acetone, toluene, propane and isobutane. **DANGER:** Extremely flammable. Contents under pressure. Harmful if inhaled. Use under well-ventilated conditions away from heat, sparks or flames. Avoid eye contact and prolonged contact with the skin. In case of eye contact, flush thoroughly with water for 15 minutes and get medical attention if irritation persists. If swallowed, seek medical advice immediately and show this container label. **KEEP OUT OF REACH OF CHILDREN.**

For more information, please see our latest safety data sheet.

All figures, recommendations and safety precautions are based on thorough investigations and our actual experience and are without engagement. Although the documentation has been set up with most carefulness, we do not accept any responsibility for mistakes, inaccuracies or printer's errors. We reserve the right to adjust the product, whenever we feel necessary. Because the design, the quality of the substrate and the conditions during application fall beyond our control, no responsibility for executed works can be accepted on the basis of this documentation. We therefore recommend to carry out own tests on the spot.

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