PRODUCT
FEATURES & APPLICATION

Dominion Sure Seal Ltd.

6175 Danville Road, Mississauga, Ontario, Canada L5T 2H7

TEL (905) 670-5411 FAX (905) 670-5174

ADHESION PROMOTER – OEM APPROVED AND USED

Stock SXPP24 (aerosol)
Stock XPPPQ, XPPP1, XPPP5 (quart, gallon, 5 gallon pail)

Description:

Adhesion Promoter (SXPP24/XPPP(Q,1,5) is a uniquely formulated blend of proprietary resins that create a chemical bond on 'difficult to bond to' plastics allowing adhesion of repair fillers and coatings to these substrates. Adhesion Promoter prepares properly cleaned and/or repaired parts for the application of adhesives, fillers and topcoats. Adhesion Promoter is outstanding for use on all Flexible and Semi-Rigid plastics including TPO and TPE.

Features:

- Easy to apply, just spray on and let dry.
- Promotes adhesion on all Flexible and Semi Rigid Plastics.
- Compatible with all Dominion Sure Seal Plastic repair products.
- Compatible with all top-coats.
- Dramatically improves adhesion of adhesives, fillers, and coatings.
- OEM Approved

Surface Preparation:

1) Surfaces to be coated must first be cleaned with Soap & water, then dried and cleaned with Panel Prep (SPPV). Allow cleaner to flash-off.
2) For initial priming or painting, a light scuff is required to remove any foreign particles.
3) Re-Clean and allow Cleaner to flash-off completely.

Dry times vary – Typical is 20-25 min at 75 degrees F.

Application Instructions:

1) Shake can vigorously (aerosols).
2) Spray SXPP24 from at least 10 to 12 inches from panel when using the aerosol. Avoid runs.
3) If using XPPP(Q,1,5) apply with a standard spray gun.
4) When applied with gun set air pressure at 45 to 60 psi.
5) Apply Adhesion Promoter to repair area with one medium-wet coat. Do not saturate but get a complete even coverage coat. Not a dust coat.
6) Allow to dry completely.
7) Apply filler and / or primers and topcoats.
   Sand fillers to contour. If sanded through to bare plastics, Re-Clean surface with Panel prep (SPPV) to remove any sanding residue and allow to flash off completely. Re-apply Adhesion Promoter to bare plastics and let dry thoroughly prior to application of additional fillers, primers & topcoats.

Properties listed below are at 75° F. (22° C.)

- Dry time is 20-25 min. depending on amount of product applied. Additional dry time may be required.
- Product must be completely dry prior to continuing with next procedure.
- Dry times vary on temperature, humidity, air flow and amount of product applied. Allow to dry completely so you don't have entrapped solvents.